





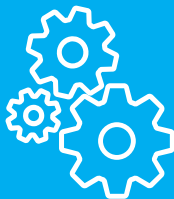


Find out more  
about the ability  
of understanding  
machinery.





Customizing an application-system for monitoring, maintenance and assessment of the underground mining ecosystem.



Understanding machinery.







# 7,5 %



Estimated reduction cost  
for maintenance in coal mining.

Understanding machinery.





# 7,5 %



Estimated reduction cost  
for maintenance in coal mining.

- ✓ Longer operating time of machines
- ✓ Reduced downtime and repair cost
- ✓ Reduced wear

Understanding machinery.



# That's MAMMA.



/Administration  
/Human Resources  
/Legal  
/Accounting  
/Finance  
/Marketing  
/Publicity  
/Production  
/Research  
/Business  
/Development  
/Engineering  
/Manufacturing  
/Planning



Understanding machinery.





# That's MAMMA.

**MAMMA**

Maintained Mine and Machine



**RawMaterials**

Connecting matters



This activity has received funding from the European Institute of Innovation and Technology (EIT), a body of the European Union, under the Horizon 2020, the EU Framework Programme for Research and Innovation

**Understanding machinery.**









Ernst & Young (2018):  
„The integration gap in  
the mining sector can  
create productivity loss  
of 10% to 20%.”

Understanding machinery.





**Achieve your individual goals in multiple use cases**



## Achieve your individual goals in multiple use cases

The project deals with a software system designed to improve maintenance throughout the whole mine by collecting machine and infrastructure data and presenting clear analyses of conditions.

MaMMA aims to improve mine operations through:

- ✓ Perfect timing of maintenance
- ✓ Detecting unfavorable operating conditions
- ✓ Optimizing maintenance intervals
- ✓ Improving overall reliability and availability of machines





## Achieve your individual goals in multiple use cases

The project deals with a software system designed to improve maintenance throughout the whole mine by collecting machine and infrastructure data and presenting clear analyses of conditions.

MaMMa aims to improve mine operations through:

- ✓ Perfect timing of maintenance
- ✓ Detecting unfavorable operating conditions
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MaMMa is developed for users/operators of mining infrastructures and/or mining machines including mining companies, mining contractors and mining machine manufacturers.



Hourly operating costs: Total costs 119,24 \$



Hourly maint. costs: Total costs 68,78 \$







Hourly operating costs: Total costs 119,24 \$

Hourly maint. costs: Total costs 68,78 \$

Estimated cost savings:

5 \$ per hour



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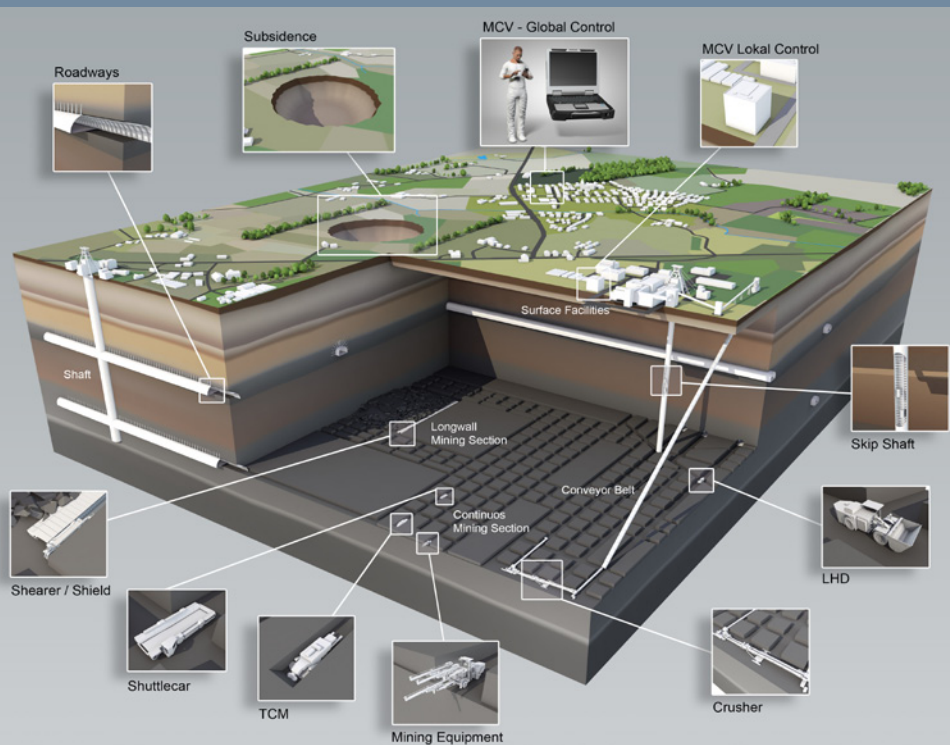


## Maintained Mine & Machine





# Maintained Mine & Machine



Software system for the maintenance of the whole mine ecosystem



Data is collected from existing systems on machines and in the mine



Outcome: extended maintenance intervals and increased availability



Hourly operating costs: Total costs 107,00 \$



Hourly maint. costs: Total costs 47,50 \$







Hourly operating costs: Total costs 107,00 \$



Hourly maint. costs: Total costs 47,50 \$

Estimated cost savings:

**3,50 \$** per hour



**MAMMA**

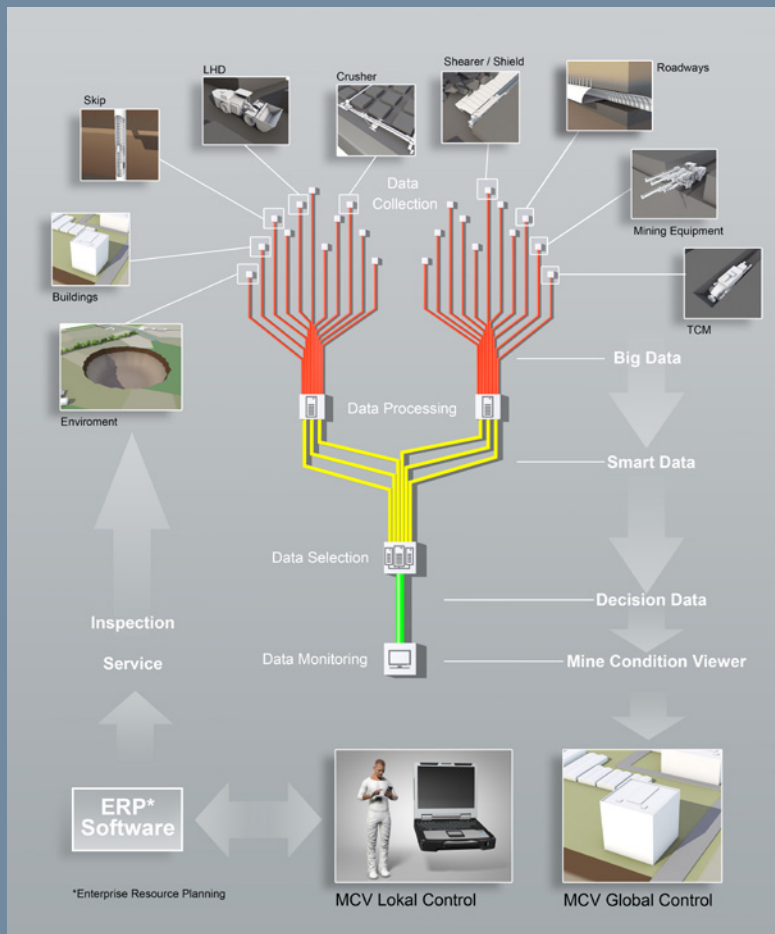
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**Data flow**





## Data flow

- ✓ Existing infrastructure can be used
- ✓ Flexible and scalable
- ✓ Big data to smart data
  - Unveil cross-dependencies
  - Support informed decision
- ✓ To operator user or ERP system



Do you want to reduce  
cost in your mining business  
easily by using MAMMA  
triple based maintenance  
system?

**Understanding machinery.**



The logo consists of a stylized 'M' made of three vertical bars of increasing height, followed by the word 'MAMMA' in a bold, blue, sans-serif font.

**MAMMA**

Maintained Mine and Machine



Do you want to reduce  
cost in your mining business  
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triple based maintenance  
system?



save up to **7,5 %**

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## Event based maintenance

- ✓ Event classification and analysis
  - Inappropriate operating conditions
- ✓ Event recognition algorithms
- ✓ Relevant also for failure-cause analysis and process optimization







## Load based maintenance

- ✓ Information acquired from existing control units
- ✓ Cost effective
- ✓ Algorithms to estimate the load on single components
- ✓ Extended operational time





## Condition based maintenance

- ✓ More accurate status indication
- ✓ Need additional sensors
- ✓ Sophisticated detection algorithms
- ✓ Maintenance only if and when required







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Hourly maint. costs: Total costs 68,78 \$







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Estimated cost savings:

**5 \$** per hour



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## Data processing algorithms (examples)



## Data processing algorithms (examples)

- ✓ Stockwell transform
- ✓ Informative band selection, KGHM & WUST
- ✓ Non-negative matrix factorisation (NNMF)
- ✓ Principal component analysis (PCA)
- ✓ Independent component analysis (ICA)
- ✓ Cyclostationarity
- ✓ Progressive genetic algorithm (PGA), KGHM & WUST

...







Hourly operating costs: Total costs 89,95 \$



Hourly maint. costs: Total costs 34,63 \$







Hourly operating costs: Total costs 89,95 \$



Hourly maint. costs: Total costs 34,63 \$

Estimated cost savings:

**2,50 \$** per hour



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[www.mamma-project.eu](http://www.mamma-project.eu)



## Maintained Mine and Machine

Funded by the EIT RawMaterials – the largest consortium in the raw materials sector worldwide.

Project duration: 01.01.2018-31.03.2021 – Lead Partner: DMT GmbH & Co. KG.







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# Understanding machinery.





Hourly operating costs: Total costs 109,01 \$



Hourly maint. costs: Total costs 53,71 \$







Hourly operating costs: Total costs 109,01 \$



Hourly maint. costs: Total costs 53,71 \$

Estimated cost savings:

**4 \$** per hour



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